

Specialty Materials™



THE BEST GARMENT DECORATION PRODUCTS

ThermoFlex® PLUS

	White PLS-9100		Baby Blue PLS-9551		Old Gold PLS-9843*
	Storm Grey PLS-9150		Sky Blue PLS-9562		Copper Gold PLS-9844*
	Dark Grey PLS-9152		Ocean Blue PLS-9563		Dark Copper PLS-9845*
	Black PLS-9236		Sapphire PLS-9564		Metal Flake White PLS-9848*
	Red PLS-9301		Medium Blue PLS-9565		Metal Flake Titanium PLS-9850*
	Dusty Rose PLS-9305		Tiffany Blue PLS-9570		Metal Flake Black PLS-9858*
	Medium Pink PLS-9307		Columbia Blue PLS-9576*		Metal Flake Red/Black PLS-9859*
	Rosa PLS-9308		Lilac PLS-9577		Metal Flake Gold PLS-9868*
	Coral PLS-9309		Slate Blue PLS-9578		Metal Flake White/Gold PLS-9869*
	Hot Pink PLS-9310		Lavender PLS-9581		Metal Flake Orange PLS-9870*
	Crimson PLS-9312		Light Purple PLS-9583		Metal Flake Red PLS-9878*
	Flame Red PLS-9315		Royal Purple PLS-9584		Metal Flake Bright Pink PLS-9880*
	Orange PLS-9333		Amethyst PLS-9585		Metal Flake Coral PLS-9881*
	Tangerine PLS-9335		Wine PLS-9587		Metal Flake Aqua Green PLS-9882*
	Peach PLS-9337		Seafoam Green PLS-9600		Metal Flake Apple Green PLS-9883*
	Texas Orange PLS-9340		Aqua Green PLS-9601		Metal Flake Blue PLS-9888*
	Maroon PLS-9350		Lime PLS-9610		Metal Flake Purple PLS-9890*
	Violet PLS-9360		Mint Green PLS-9613		Metal Flake Green PLS-9898*
	Athletic Gold PLS-9426		Bright Green PLS-9620		Neon Pink PLS-9910*
	Medium Yellow PLS-9450		Apple Green PLS-9625		Neon Yellow PLS-9920*
	Vegas Gold PLS-9460		Emerald Green PLS-9630		Neon Orange PLS-9930*
	Ochre PLS-9465		Kelly Green PLS-9633		Neon Deep Orange PLS-9935*
	Lemon Yellow PLS-9472		Olive Drab PLS-9669		Neon Green PLS-9940*
	Navy Blue PLS-9513		Forest Green PLS-9676		Glossy White PLS-9100G
	Reflex Blue PLS-9519		Vanilla Cream PLS-9729		Glossy Black PLS-9236G
	Bright Blue PLS-9520		Choc. Brown PLS-9789		Glossy Red PLS-9301G
	Royal Blue PLS-9522		Antique Silver PLS-9834*		Glossy Yellow PLS-9470G
	Teal PLS-9540		Graphite PLS-9835*		Glossy Gold PLS-9843G
	Ice Blue PLS-9547		Bronze PLS-9836*		

*Starred colors cannot be layered beneath another product

Technical Support: Toll Free: 877-437-8556 | SpecialtyMaterials.com

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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ThermoFlex[®] PLUS

The most trusted name in the industry!

- Widest color selection in the industry, including special sport team colors and neons
- Durable, weeds easily, and has a soft hand and strong grip
- Pressure-sensitive carrier enables easy weeding and repositioning
- If applied correctly, Plus will outlast the life of the garment

Application Instructions

Adheres to Cotton, Uncoated Polyester, Cotton/Polyester, Polyester/Acrylic



45° Blade



Cut this material in mirror image



330°F - 335°F



Medium to firm, even pressure



17 - 20 seconds



Peel warm. For Neons and Columbia Blue Peel cold. Repress with Teflon for 2 seconds.



Wash warm, tumble dry normal. Suitable for dry-cleaning.

No nylon. Be advised that dye migration has occurred with low energy dyes in polyester and poly-blend fabrics.

*Instructions for application to moisture-wicking materials:

Damp a cloth with rubbing alcohol (isopropyl alcohol), then rub it into the area on the garment you want to apply your design. Allow it to dry and apply your material. This will allow better adhesion to the garment.

*Instructions for application to dazzle cloth & shiny polyester fabrics:

We highly recommend that you TEST prior to doing large runs. Coated polyester can routinely cause adhesion issues.

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